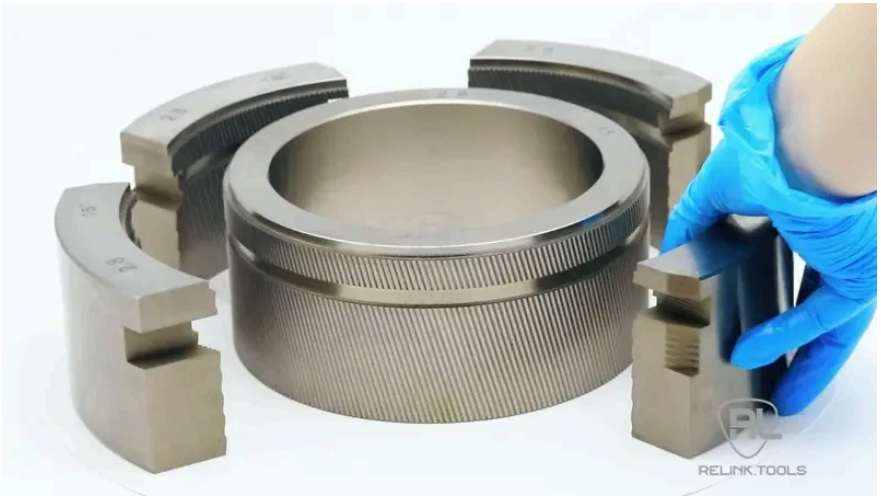
Planetary Thread Rolling Dies for Nails

Specifications



Item	Details
Set	One rolling ring and fixed segments; the number of segments follows your machine, for example 1 ring + 4 segments or 1 ring + 6 segments
Pattern	Ring (annular) shank or screw (spiral) shank
Material	Hardened tool steel — Cr12MoV as standard; D2 or DC53 on request, at a higher price. Tungsten carbide also on request, at a higher price again
Nail wire	1.2–5.0 mm
Nail length	30–100 mm
Made to	Your machine model and thread data, a drawing, or a worn set

Order the segments with the ring

The ring and the segments are made to run against each other. Order them together as one set: segments made on their own may not match a ring that is already in use.

What to send for a quote

- Machine make and model
- Ring shank or screw shank, and the number of pieces in your set
- Thread data: length of the threaded section, major diameter, number of rings or threads, and the form or angle wanted on the die

- Nail wire diameter and nail length
- The ring's outer diameter, bore and height, and the bore tolerance you need, if you know them
- The die steel you prefer, if you have one
- A drawing, a photo of the nail or a worn set, if you have one