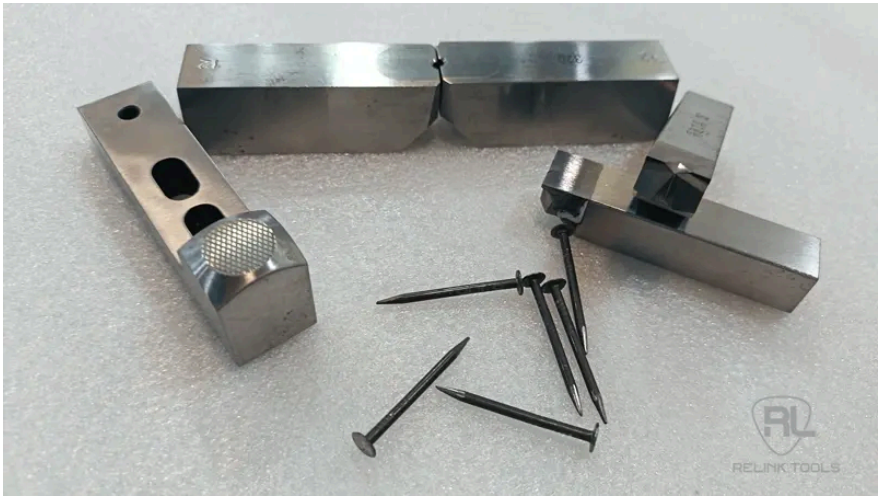
Nail Gripper Dies

Specifications



Working material	Tungsten carbide. YG20C is the grade most widely used for nail tooling: tough enough for the heading blow, hard enough to hold the groove
Construction	Carbide insert in a steel body, or a solid die, depending on the machine
Replaceable inserts	Round inserts with one, two or three wire positions; square inserts with one wire position
Groove	Made to the wire diameter and shank you name
Rotary-type machines	Inserts for die-wheel and knife-ring machines are supplied separately — see the note on Enkotec below
Made to drawing	Yes, for machines not listed

Outside dimensions follow the machine model and are confirmed on the order. Round dies take 4, 6 or 8 carbide inserts; the number is set by the machine, at about 48 mm, 60 mm and 84 mm outside diameter respectively. Solid steel dies can be reground; a broken carbide insert is replaced, not repaired.