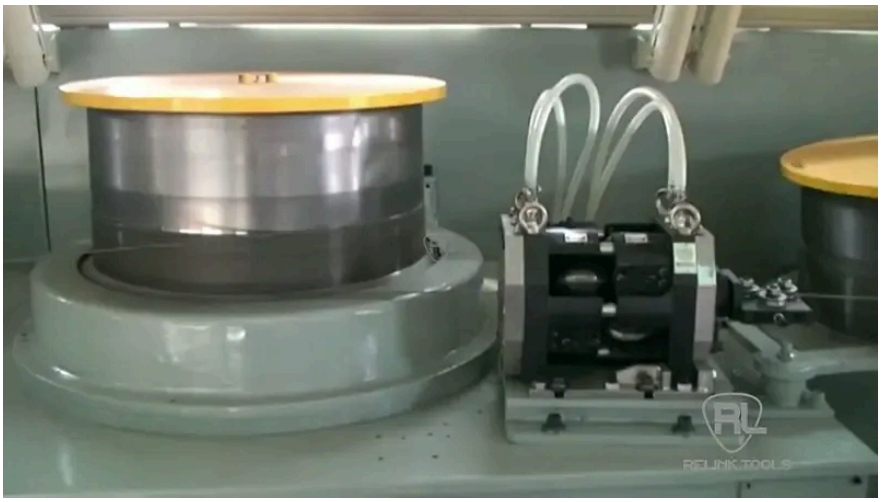
Cold Rolling Cassettes

Specifications



Item	Supplied as
Cold rolling cassette	Two sets of three rings (3 pcs + 3 pcs), for plain-round or ribbed wire, depending on the ring set
Roll rings	Tungsten carbide, by ring type (RO, RT, CA, FO, PR); three-ring sets for three-sided ribs, two-ring sets for two-sided ribs
Roll holders	Detachable, with replaceable bearings; supplied with the rings as a set
Spare parts	Ring sets, roll holders and cooling pins, ordered together with the cassette or on their own
Marking	Rings can be engraved with your own marking

TC Roll Dimensions:

- OD125 x ID82 x H15mm / OD125 x ID82 x H20mm
- OD150 x ID90 x H15mm / OD150 x ID90 x H15mm
- OD90 x ID65 x H15mm / OD110 x ID82 x H15mm

For finished sizes above 14 mm, 25 mm-thick rings are used.

The roll holder is the mechanical interface between the rings and the cassette; its fit decides how true the rings run and how long they last.